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SPECIFICATION SHEET OF GROUNDNUT DIGGER

1	**General**		
	Name of manufacturer	:	
	Name of machine	:	
	Type	:	
	Make	:	
	Model	:	
	Serial No	:	
	Size, mm	:	
	Year of Manufacture	:	
	Recommended power source	:	
	Power source used, kW	:	
2	**Constructional details**		
2.1	**Main frame**		
	Material	:	
	Shape	:	
	Size (L x B x T), mm	:	
3	**Blade**		
	Type and Material	:	
	Number	:	
	Size, mm	:	

	Inclination angle, degree	:	
	Clearance from ground, mm	:	
	Clearance from main frame, mm	:	
	Method of fixing	:	
4	**Elevator chain conveyor**		
	Material and type	:	
	Size, mm	:	
	Peripheral length	:	
	Width	:	
	Conveyor rack material and size, mm	:	
	Spacing between racks, mm	:	
	Number of racks	:	
	Material, Nos. and size (mm) of spikes on racks	:	
	Slope of conveyor	:	
	Method of power transmission	:	
5	**Rear support / Depth control wheel**		
	Type	:	
	Number	:	
	Size, mm	:	
	Spacing, mm	:	
	Hub Diameter, mm	:	
6	**Safety features**		
6.1	**PTO guard**		
	Material	:	
	Thickness of sheet, mm	:	
6.2	**V-belt guard**		
	Material	:	
	Thickness of sheet, mm	:	

7	**Implement hitch point as per IS**		
	Type	:	
	Construction details	:	

Sr. No.	**Notations**	**As per IS: 17231:2019 (1N, 1, /2N, 2), mm**	**As measured, mm**	**Remarks**
I	**Upper hitch point**			
D_1	Diameter of hitch pin	19 (0-0.08)/ 25.5 (0-0.13)		
b_1	Width between inner faces of yoke	52 (Min.)		
II	**Lower hitch points**			
D_2	Diameter of hitch pin	22 (0-0.2)/ 28 (0-0.2)		
b_3	Linch pin hole distance	49 (Min.)		
b_5	Clevis width	65+20		
l	Lower hitch point span	400±1.5, 683±1.5, 683±1.5, 825±1.5		
III	**Other dimensions**			
d	Diameter for linch pin hole			
	Upper hitch pin	12 (min.)		
	Lower hitch pin	12 (min.)		
h	Mast height	360±1.5 460±1.5 610±1.5 610±1.5		

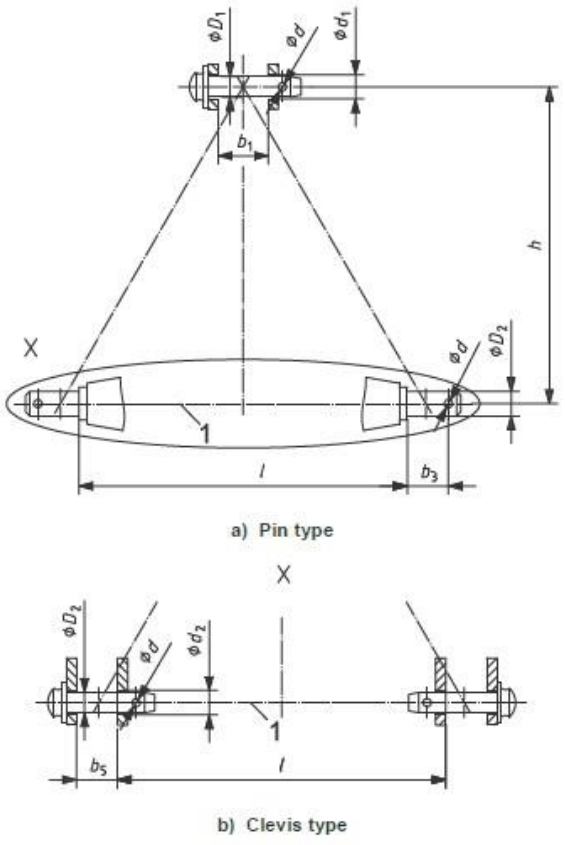

Fig 1 Dimensions related to implement hitch attachment

8	**Power transmission system**	:	
	Method of transmission	:	
8.1	**Propeller shaft**		
	Type	:	
	Length of shaft, mm		
	Maximum	:	
	Minimum	:	
	Mass of shaft, kg	:	
	Provision of locking	:	
	Hub Dimension, mm Refer Fig 2 As per IS 4931:1995		

Notations	**As per IS:4931:1995, mm**	**As observed, mm**	**Remarks**
Dϕ	34.93 ± 0.03		
dϕ	29.7 ± 0.7		

	W	8.69 (Min)		
	B	--		

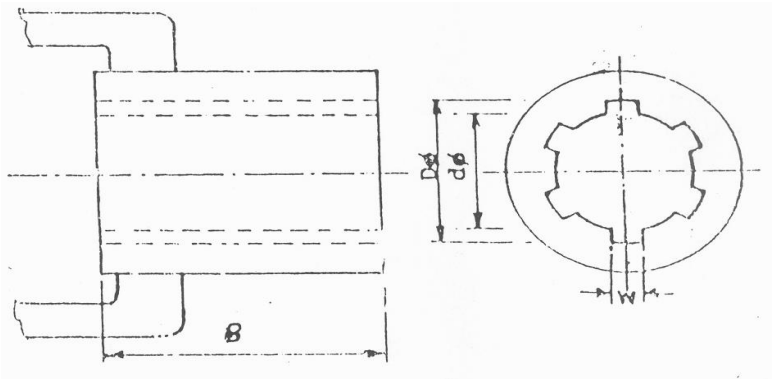

Fig 2 Hub dimensions, mm

8.2 Splined end of pinion shaft

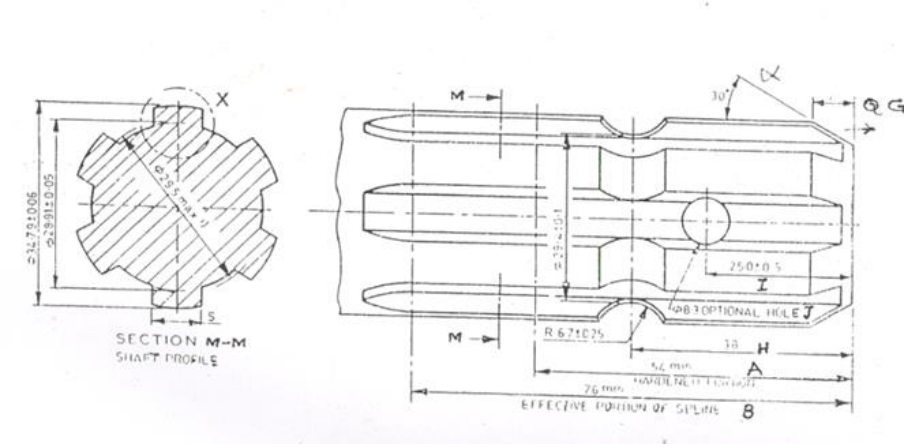

Fig 3 Dimensions of splined end of pinion shaft, mm

Specification	As per IS: 4931-2004	As observed	Remarks
Dϕ	34.79±0.06		
dϕ	28.91±0.05		
Bϕ	29.4±0.1		
S	8.69		
R	6.7±0.25		
α	30°		
G	7		
H	38		
A	54 (Min.)		

	B	76 (Min.)		
	I	25±0.5		
	J (optional hole)	8.3		

8.3	**Gear box assembly (primary reduction)**		
	Type	:	
	No. of teeth on pinion	:	
	No. of teeth on bevel gear	:	
	Reduction ratio at gear box	:	
	Oil capacity, l	:	
	Oil change period, hr	:	
	Recommended grade of oil	:	
	Length of power transmission shaft (mm) (from gear box to front pulley)	:	
	Diameter of shaft, mm	:	
	Provision of breather	:	
8.4	**Gear box to conveyor upper pulley (secondary reduction)**		
	Front pulley diameter, mm	:	
	Rear pulley diameter, mm	:	
	V-belt size, number	:	
	Provision of belt tightening	:	
	Dia. of casing of output shaft, mm	:	
	Dia. of rear drive shaft, mm	:	
9	**Windrowing mechanism**		
	Type and material	:	
10	Overall dimensions (L x B x H), mm	:	
11	Mass, Kg	:	
12	Colour of implement	:	

Place:
Date:

Signature : _____

Name : _____

Designation: _____