



Farm Machinery Testing and Training Centre
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Specification sheet for Disc harrow

1	General		
	Name and address of manufacturer	:	
	Name and address of applicant	:	
	Name of machine	:	
	Type	:	
	Make	:	
	Model	:	
	Serial No	:	
	Size, mm	:	
	Year of Manufacture	:	
2	Source of Power		
	Animal	:	
	Tractor	:	
	Power range, kW	:	
3	Type harrow		
	Single action	:	
	Double action	:	
	Off-set	:	
	Tandem	:	
4	Type of hitching		
	Trailed	:	
	Mounted	:	
5	Gangs		
	Number of gangs	:	
	Number of discs in each gang	:	
	Disc spacing	:	
	Gang angles	:	
	Minimum operating angle	:	

	Maximum angle	:	
6	Concave discs		
	Type	:	
	Plain	:	
	Notched	:	
	Flat centred	:	
	Diameter, mm	:	
	Thickness, mm	:	
	Concavity, mm	:	
	Centre hole		
	Square	:	
	Circular with key-way	:	
	Type of bevelling		
	Single	:	
	Stepped	:	
	Length of bevel, mm	:	
	Angle of bevel	:	
	Notch		
	Number	:	
	Width	:	
	Depth	:	
	Edge thickness, mm	:	
7	Plain Spool		
	Length	:	
	End diameters	:	
	Axle hole size	:	
8	Axle		
	Type	:	
	Size, mm	:	
	Length	:	
	Method of fixing to frame	:	
9	Bearing		
	Type	:	
	Size, mm	:	
	Whether fitted with oil seal	:	
10	Lubrication		
	Type	:	
	Recommended lubricant	:	
	Recommended periodicity	:	

11	Beam				
	Method of attachment		:		
	Size, mm		:		
	Length, mm		:		
12	Hitching Pin				
	Pin diameter		:		
	Top link		:		
	Lower link		:		
	Pin length		:		
	Centre-to-centre distance between holes of hitch points		:		
13	Hitch pyramid				
	Type		:		
	Shape		:		
	Material of construction		:		
	Constructional details		:		
	Sr. No.	Notations	As per IS:4468-2001 (Cat-I/Cat-II), mm	As measured, mm	Remarks
	I	Upper hitch point			
	a)	Diameter of hitch pin (A)	18.92 to 19.00/ 25.37 to 25.50		
	b)	Diameter of hitch pin hole (B)	19.3 to 19.5/ 25.70 to 25.91		
	c)	Linch pin hole distance (D)	76/93 (Min.)		
	d)	Width between outer faces of yoke (E)	69/86 (Max.)		
	e)	Width between inner faces of yoke (F)	44.5/52 (min)		
	II	Lower hitch points			
	a)	Diameter of hitch pin	21.80 to 22.01/ 27.8 to 28.0		
	b)	Diameter of hitch pin hole (H)	22.40 to 22.65/ 28.70 to 29.00		
	c)	Linch pin hole distance (K)	39/49 (Min.)		
III	Diameter of linch pin hole				

a)	Upper hitch pin (L)	12/12 (min.)		
b)	Lower hitch pin (L)	12/12 (min.)		
IV	Mast height (M)	458.5 to 461.5/ 608.5 to 611.5		
V	Lower hitch point spans (N)	681.5 to 684.5/ 823.5 to 826.5		

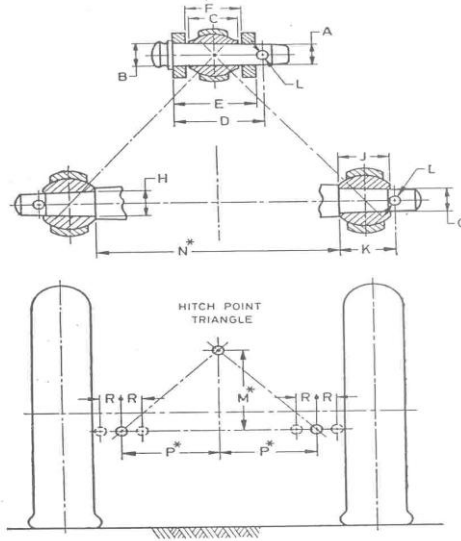


Fig. 1 Specifications of hitch pyramid

14	Adjustment		
	Angling adjustment	:	
	Height adjustment	:	
15	Accessories		
	Scraper	:	
	Gauge wheel	:	
	Transport wheels/arrangement	:	
	Loading platform	:	
16	Overall dimensions, mm		
	Length	:	
	Width	:	
	Height	:	
17	Mass, kg	:	
18	Colour of implement	:	

Place:

Date:

Signature: _____

Name: _____

Designation: _____